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D3009-3

Job Sheet 182394



Part No: D3009-3

Job Qty: 100 ea

Part Name: Cup



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/23/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP A 07.12.18 new issue EC IPP Rev:B 08-01-08 ECN 1089 rev:b as per dwg DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 ea		9/7/18	0.00	0.00	Start Up Machining-1		
100	Hardinge	100 pcs		9/7/18	0.00	7.10	Hardinge		
120	QC	100 pcs		9/7/18	0.00	0.00	QC8		
130	Packaging	100 pcs		9/7/18	0.00	0.00	Packaging3-1		
140	QC21-SA	100 ea		9/7/18	0.00	0.00	QC21		

Part Op 100 - 1-TURN AS PER FOLIO FA130 & DWG D3009
Descriptions: 130 - *****STOCK IN LARGE FAB***** LOCATION WA002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R1.000	304 Round Bar 1.00	2.8740 ft (.0479 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R1.000	3	20	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cup	0.875Inches + 0.000 - 0.005	0.875 0.870	Diameter	
2	Cup	0.750Inches + 0.008 - 0.001	0.758 0.749	Diameter	
3	Cup	0.266Inches + 0.006 - 0.001	0.272 0.265	Diameter	
4	Cup	0.062Inches ± 0.010	0.072 0.052	Radius	
5	Cup	0.094Inches ± 0.010	0.104 0.084		
6	Cup	0.353Inches ± 0.010	0.363 0.343		
7	Cup	0.063Inches ± 0.010	0.073 0.053		

8	Cup	0.032Inches ± 0.010	0.042 0.022	Radius
9	Cup	45.000Degrees ± 0.000	45.000 45.000	Angle

Plex 8/23/18 12:59 PM Dart.lajeunesse.marie



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Container No: S111650



Part: D3009-3

Job No: 182394

Serial No/Batch: S111650

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/19/18